Section 1: Identification

PRODUCT IDENTIFIER: CONDUCTOMOUNT™ Conductive Mounting Resin

CHEMICAL FAMILY: Phenolic Molding Compound with two stage resin and graphite

EMERGENCY PHONE: CHEMTREC 800-424-9300 (US) Day or night

Customer No. 16568

MANUFACTURER: PACE Technologies
3601 E. 34th St., Tucson, AZ 85718
Tucson, Arizona USA
Phone: +1 520-882-6598
FAX: +1 520-882-6599

Section 2: Hazard(s) Identification

| GHS CLASSIFICATION: | Acute toxicity, oral (Category 4)  
|                     | Acute toxicity, inhalation (Category 4)  
|                     | Eye irritation (Category 2A)  

| PICTOGRAM(s): | ! |

| SIGNAL WORD: | Warning |

| HAZARD STATEMENTS: | Hazard Statement(s):  
|                   | Acute toxicity, oral (Category 4)  
|                   | Acute toxicity, inhalation (Category 4)  
|                   | Eye irritation (Category 2A)  

| PRECAUTIONARY STATEMENTS: | Precautionary Statement(s):  
|                           | Preventions:  
|                           | P261- Avoid breathing  
|                           | P264- Wash hands thoroughly after handling  
|                           | P270- Do not eat, drink or smoke when using this product.  
|                           | P271- Use only outdoors or in a well-ventilated area.  
|                           | P280- Wear protective gloves/protective clothing/eye protection/face protection.  

| Response: | P301+312- IF SWALLOWED: call a POISON CENTER or doctor/physician IF you feel unwell.  
|          | P330- Rinse mouth.  
|          | P304+P340- IF INHALED: Remove victim to fresh air and Keep at rest in a position comfortable for breathing.  

**PHENOL**

- Highly Toxic - Poisoning may occur via skin absorption, vapor inhalation, or ingestion. Inhalation of the vapors may cause severe irritation to the nose, throat, and respiratory tract. May cause liver, kidney and heart damage.

**FORMALDEHYDE**

- Irritant to Eyes, Lungs, and Skin. Has been shown to cause cancer in laboratory animals. Listed as an IARC carcinogen. California law requires the following Statement be included: contains a chemical (formaldehyde) know to the state of California to cause cancer. National cancer institute study finds little evidence to connect formaldehyde exposure with cancer in humans.

**AMMONIA**

- Irritant to eyes, mucous membranes and respiratory tract.

### POSSIBLE RESPRIABLE DUST COMPONENTS (UP TO 8% MAY GO THRU 100 MESH):

<table>
<thead>
<tr>
<th>Component</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>COAL DUST</td>
<td>Irritant to eyes, nose and throat. Can cause respiratory effect such as pneumoconiosis, bronchitis, emphysema and progressive massive fibrosis, with long exposure.</td>
</tr>
<tr>
<td>FIBROUS GLASS</td>
<td>Mechanical irritant to eyes, nose and skin. Can cause irritation and inflammation of the nasopharyngeal region and upper respiratory tract.</td>
</tr>
<tr>
<td>GRAPHITE</td>
<td>Irritant to eyes and respiratory tracts. Can cause pneumoconiosis, although studies suggest that pneumoconiosis is a mixed dust reaction.</td>
</tr>
<tr>
<td>MICA</td>
<td>Irritant to eyes. OSHA believes that the evidence strongly suggests that it is a pneumoconisitic agent.</td>
</tr>
<tr>
<td>MINERAL WOOL RIBER</td>
<td>Irritant to eyes and skin. Several studies have shown excess risk of non malignant respiratory disease.</td>
</tr>
</tbody>
</table>
### Section 3: Composition/Information on Ingredients


<table>
<thead>
<tr>
<th>HAZARDOUS COMPONENT(S)</th>
<th>CAS #</th>
<th>%</th>
<th>TLV/PEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>*PHENOL</td>
<td>108-95-2</td>
<td>&lt;2.5</td>
<td>ACGIH-TWA/SKIN 5 PPM OSHA-TWA/SKIN 5 PPM</td>
</tr>
<tr>
<td>GRAPHITE, SYNTHETIC</td>
<td>7782-42-5</td>
<td>10-40%</td>
<td>ACGIH-TLV (respirable dust) 2 mg/m³</td>
</tr>
<tr>
<td>CARBON BLACK</td>
<td>1333-86-4</td>
<td>&lt;5</td>
<td>ACGIH-TWA 3.5 mg/m³ OSHA-TWA 3.5 mg/m³</td>
</tr>
<tr>
<td>COAL DUST</td>
<td></td>
<td>&lt;8</td>
<td>ACGIH-TWA 2 mg/m³ OSHA-TWA &lt;5% SIO₂ 2.4 mg/m³ %SIO₂ + 2 OSHA-TWA &gt;5% SIO₂ 10 mg/m³ % SIO₂ +2</td>
</tr>
<tr>
<td>GRAPHITE</td>
<td>7782-42-5</td>
<td>&lt;20</td>
<td>ACGIH-TWA 2 mg/m³ OSHA-TWA 15 MPPCF</td>
</tr>
<tr>
<td>MICA</td>
<td>12001-26-2</td>
<td>&lt;30</td>
<td>ACGIH-TWA 3 mg/m³ OSHA-TWA 20 MPPCF</td>
</tr>
<tr>
<td>TALC</td>
<td>14307-96-6</td>
<td>&lt;10</td>
<td>ACGIH-TWA 2 mg/m³ OSHA-TWA 20 MPPCF</td>
</tr>
</tbody>
</table>
Ingredients are listed on the TSCA Inventory of Chemical Substances. Those not identified are non-hazardous.

AS USED:

During polymerization (e.g., curing of the product during normal processing) or decomposition (e.g., overheating or burning of the product) small amounts of gaseous ammonia, phenol and formaldehyde (as well as water vapor, carbon monoxide and carbon dioxide) are evolved. Breathing of the fumes can be harmful. If the odor of ammonia or formaldehyde is noticeable, then the airborne concentration of those chemicals should be carefully monitored and ventilation improvements considered; those chemicals begin to be detectable by odor at concentrations approaching or exceeding the PELS. The odor of phenol begins to be noticeable at a concentration about one-fifth the PEL. In any case, adequacy of ventilation can best be determined by use of instruments to monitor airborne concentrations of ammonia, phenol, and formaldehyde. Grinding or machining of cured molded material may create a dust that poses a respiratory hazard if inhaled and may release small amounts of gaseous ammonia.

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**Section 4: First-Aid Measures**

**EYES:** IMMEDIATELY FLUSH EYES WITH COPIOUS AMOUNTS OF WATER FOR AT LEAST 15 MINUTES. GET MEDICAL ATTENTION

**SKIN:** WASH THOROUGHLY WITH SOAP AND WATER

**INHALATION:** USE WITH ADEQUATE VENTILATION. IF BREATHING IS AFFECTED, REMOVE TO FRESH AIR. IF BREATHING STOPS, APPLY MOUTH TO MOUTH RESUSCITATION. GET MEDICAL ATTENTION

**INGESTION:** IF CONSCIOUS, GIVE WATER IMMEDIATELY AND INDUCE VOMITING BY PLACING FINGER DOWN THROAT. NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. GET MEDICAL ATTENTION.
Section 5: Fire-Fighting Measures

EXTINGUISHING MEDIA: WATER SPRAY, FOAM, DRY CHEMICAL, CARBON DIOXIDE

SPECIAL FIRE FIGHTING PROCEDURES: MSHA/NIOH APPROVED SELF-CONTAINED BREATHING APPARATUS RECOMMENDED. AVOID INHALATION OF GASES.

UNUSUAL FIRE AND EXPLOSION HAZARDS: ORGANIC DUST/AIR MIXTURES ARE HIGHLY FLAMMABLE (EXPLOSIVE); AVOID DUST ACCUMULATIONS OR DUST-LADEN ATMOSPHERES AND SOURCES OF IGNITION.

Section 6: Accidental Release Measures

SPILL OR LEAK PROCEDURE: VACUUM OR SWEEP WITH SWEEPING COMPOUND, SAWDUST OR SAND. AVOID GENERATING DUST. VAUCCUMS WITH EXPLOSION PROOF MOTORS ARE RECOMMENDED. THIS PRODUCT CONTAINS FREE PHENOL WHICH IS SUBJECT TO EFFLUENT LIMITS UNDER THE CLEAN WATER ACT.

WASTE DISPOSAL METHOD: BURY OR INCINERATE IN ACCORDANCE WITH LOCAL, STATE, AND FEDERAL REGULATIONS

Section 7: Handling and Storage

HANDLING: AVOID BREATHING FUMES FROM MOLDING OR OTHER PROCESSES INVOLVING HEAT. AVOID BREATHING DUSTS FROM CUTTING, MACHINING OR DEFLASHING OPERATIONS. GUARD AGAINST DUST ACCUMULATION OF THIS MATERIAL. HIGH CONCENTRATIONS OR AIRBORNE DUST MAY FORM EXPLOSIVE MIXTURE WITH AIR. AS WITH ALL CHEMICALS, GOOD INDUSTRIAL HYGIENE PRACTICES SHOULD BE FOLLOWED WHEN HANDLING THIS MATERIAL

STORAGE: STORE IN A COOL, DRY PLACE. KEEP CONTAINERS CLOSED TO AVOID CONTAMINATION. PREVENT ACCUMULATIONS OF DUST. AVOID EXCESSIVE HEAT AND SOURCES OF IGNITION. OBSERVE GOOD HOUSEKEEPING PRACTICES
Section 8: Exposure Controls/ Personal Protection

WORK/HYGIENIC PRACTICES: EYE WASH AND SHOWER FACILITY SHOULD BE AVAILABLE. PRACTICE GOOD HYGIENE AND MAINTAIN A CLEAN WORK ENVIRONMENT

VENTILATION: POINT SOURCE EXHAUST RECOMMENDED TO REMOVE DUST AND VAPORS EVOLVED DURING USE (DUST COLLECTION SYSTEM). USE EXPLOSION PROOF MOTORS

RESPIRATORY PROTECTION: NIOSH APPROVED RESPIRATORS RECOMMENDED IF TLVS ARE EXCEEDED

PROTECTIVE CLOTHING: GLOVES RECOMMENDED

EYE PROTECTION: SAFETY GLASSES WITH SIDE SHIELDS

Section 9: Physical and Chemical Properties

<table>
<thead>
<tr>
<th>SPECIFIC GRAVITY (H₂O=1): N/A</th>
<th>BOILING POINT (760 MM HG): N/A</th>
</tr>
</thead>
<tbody>
<tr>
<td>VAPOR PRESSURE: N/A (MM HG 20°C)</td>
<td>PERCENT VOLATILE BY WIEGHT: N/A</td>
</tr>
<tr>
<td>SOLUBILITY IN WATER: NEGLIGIBLE (% BY WEIGHT)</td>
<td>EVAPORATION RATE (BUTY/ACT=1): N/A</td>
</tr>
<tr>
<td>VAPOR DENSITY (Air=1): N/A</td>
<td>HEAT OF VAPORIZATION: N/A (DELTA HV)</td>
</tr>
<tr>
<td>APPEARANCE AND ODOR: GRANULAR, NODULAR, PELLET OR BRIQUETTE WITH SLIGHT ODOR OF PHENOL</td>
<td></td>
</tr>
</tbody>
</table>
Section 10: Stability and Reactivity

STABILITY: STABLE. AVOID CONTAMINATION, EXPOSURE TO FLAME OR HEAT, OR STORAGE TEMPERATURES IN EXCESS OF 100°F

INCOMPATIBILITY: LIKE MOST ORGANIC MATERIALS, THIS PRODUCT IS SENSITIVE TO STRONG OXIDIZING AGENTS AND MAY EITHER DECOMPOSE OR IGNITE WHEN MIXED WITH THE SAME

HAZARDOUS DECOMPOSITION PRODUCTS: VAPORS EVOLVED DURING POLYMERIZATION MAY CONTAIN - PHENOL, FORMALDEHYDE, OR AMMONIA

HAZARDOUS POLYMERIZATION: SHOULD NOT OCCUR

Section 11: Toxicological Information

CARCINOGENIC HAZARDS: CARBON BLACK IS LISTED UNDER CALIFORNIA’S PROPOSITION 65 AS A HUMAN CARCINOGEN

REPRODUCTIVE HAZARDS: NON KNOWN.

Section 12: Ecological Information

NO DATA AVAILABLE FOR THIS PRODUCT.

Section 13: Disposal Considerations

BURY OR INCINERATE ACCORDING TO FEDERAL, STATE AND LOCAL REGULATIONS.
Section 14: Transportation Information

DOT (CFR49): NOT REGULATED.

IATA (air): NOT REGULATED.

IMDG (ocean): NOT REGULATED.

HAZARD CLASSIFICATION: NON-HAZARDOUS.

PACKING GROUP: NOT REGULATED.

UN/NA CODE: NOT REGULATED.

Section 15: Regulatory Information

TSCA (TOXIC SUBSTANCES CONTROL ACT) ALL INGREDIENTS ARE TSCA LISTED.

CERCLA (COMPREHENSIVE EMERGENCY RESPONSE, COMPENSATION, AND LIABILITY ACT): RELEASE OF PHENOL ABOVE RQ LEVEL REQUIRES REPORTING.

SARA TITLE III (SUPERFUND AMENDMENTS AND RAUTHORIZATION ACT): RELEASE OF PHENOL ABOVE TPQ LEVEL REQUIRES REPORTING

311/312 HAZARD CATEGORIES: RELEASE OF PHENOL AND CARBON BLACK MAY REQUIRE REPORTING DEPENDING ON THE AMOUNT RELEASED.

Section 16: Other Information
16.1 NFPA 704

Top, Flammability: 0 – Minimal Hazard
Left, Health Hazard: 1 – Slight Hazard
Right, Reactivity: 0 – Minimal Hazard
Bottom, Special Notice: N/A

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DATE REVISED: 5/7/2020 DZ