Section 1: Identification

MANUFACTURER:	PACE Technologies 3601 E. 34 th St. Tucson, AZ 85713
INFORMATION PHONE:	520-882-6598
EMERGENCY PHONE:	CHEMTREC 800-424-9300 (US) Day or night
	Customer No. 16568
TRADE NAME:	DIAMAT Diamond Paste
HMIS RATING: HEALTH: 1	FLAMMABILITY: 0 REACTIVITY: 0
HAZARD RATING:	
LEAST: 0 SLIGHT: 1	MODERATE: 2 HIGH: 3 EXTREME: 4

Section 2: Hazard(s) Identification

GHS	Acute Oral Toxicity (Category 4) – H302
CLASIFICATION:	Specific target organ toxicity - repeated exposure (Category 2) - H371
PICTOGRAM(s):	
SIGNAL WORD:	Warning
HAZARD	Hazard Statement(s):
STATEMENTS:	H302- Harmful if swallowed
	H373- Causes damage to organs through prolonged or repeated exposure
PRECAUTIONARY STATEMENTS:	Precautionary Statement(s):
STATEWIENTS.	Preventions:
	P264- Wash skin thoroughly after handling.
	P270- Do not eat, drink or smoke when using this product.
	Response:
	P301+312- IF SWALLOWED: call a POISON CENTER or doctor/physician IF you
	feel unwell.
	P330- Rinse mouth.



Page 2

P314-Get medical advice/attention if you feel unwell.
Storage: No storage statements.
Disposal: P501- Dispose of contents/container to Federal, State and Local Regulations.

POTENTIAL HEALTH EFFECTS:

EYE CONTACT:	May cause irritation.
SKIN CONTACT:	Repeated or prolonged skin contact may cause irritation.
INHALATION:	Vapor and mist may irritate note and throat.
INGESTION:	May cause gastrointestinal irritation, dizziness, malaise, uremia, central nervous system depression, and kidney damage. Nausea and vomiting may occur.
PRIMARY ROUTE(S) OF ENTRY:	Inhalation at high temperatures, eye contact, skin contact.
TARGET ORGANS:	Respiratory passages at high temperatures, eyes, skin.
MEDICAL CONDITIONS AGGRAVATED BY LONG-TERM EXPOSURES:	Individuals with pre-existing skin disorders or eye problems or impaired liver or kidney function may be more susceptible to the effects of chemical.
CARCINOGENICITY:	IARC, NTP, and OSAH do not list this product or its ingredients as carcinogens.

Section 3: Composition/Information on Ingredients

CHEMICAL NAME	APPRX %	COMMON NAME	REG* (Y/N)	CAS #	OSHA P.E.L. (mg/m3)	ACGIH TLV (mg/m3)	CARCIN.
Polyalkylene Glycol	40-60	Polyalkylene Glycol	N	N/A	None	None	Ν
Ethoxylate Tall Oil	10-25	Ethoxylate Tall Oil	N	Mixture	NE	NE	Ν
Polyethylene Glycol	1-15	Polyethylene Glycol	Ν	N/A	NE	NE	Ν

DACE[®] **TECHNOLOGIES** *www.metallographic.com*

Safety Data Sheet DIAMAT DIAMOND PASTE

SiO2	2-20	Silica Amorphous	Y	7631-86-9	6	10	Ν
Diamond	5-20	Diamond	Ν	7782-40-3	10	10	Ν

** Subject to EPA section 313 reporting SARA 40 CFR part 372

NE = None Established

Product formulation is Proprietary

No ingredients are known to be hazardous under normal usage.

Section 4: First-Aid Measures

EYE CONTACT:	Flush thoroughly with water for at least 15 minutes. Get immediate medical attention.
SKIN CONTACT:	Remove contaminated clothing and shoes. Wash exposed areas with soap and water. Get medical attention if symptoms persist.
INHALATION:	If symptoms develop, remove affected person from source of exposure into fresh air. Get immediate medical attention. If person is not breathing, give artificial respiration. If breathing is difficult, administer oxygen if available.
INGESTION:	Get medical attention. Do not induce vomiting unless instructed to do so by a physician. Give large quantities of water or milk.

Section 5: Fire-Fighting Measures

FLASH POINT: FLASH POINT METHOD:	>200°C(est.) Estimated
LOWER FLAMMABLE LIMIT (LFL): UPPER FLAMMABLE LIMIT (UFL):	N/A N/A
EXTINGUISHING MEDIA:	Foam, Dry Chemical, Water Spray, CO ₂
HAZARDOUS COMBUSTION PRODUCTS:	Specific to type of material involved in fire.
FIRE-FIGHTING INSTRUCTIONS:	Wear a NIOSH approved positive pressure self-contained breathing apparatus with full protective clothing. Do not release runoff from fire control methods to sewers or



Page 4

waterways.

FIRE-FIGHTING EQUIPMENT:	Fire may produce toxic thermal decomposition products. Wear a self-contained breathing apparatus (SCBA) with a full face-piece operated in pressure-demand or positive- pressure mode.
UNUSUAL FIRE OR EXPLOSION HAZARDS:	None.

Section 6: Accidental Release Measures

SMALL SPILLS:	Isolate area and deny entry. Ventilate area of leak or spill. Small spill can be
	picked up with vermiculite or other absorbent, noncombustible material.
	Properly protected personnel should flush spill with plenty of water, taking care
	not to splash personnel.

- LARGE SPILLS: Notify appropriate personnel and implement facility emergency response plan. Evacuate nonessential personnel, isolate area, provide maximum ventilation. Cleanup personnel should wear fully protective equipment for vapor inhalation and skin and eye contact.
- **CONTAINMENT:** For large spills, dike far ahead of liquid spill for later disposal. Wear protective equipment including rubber boots, rubber gloves, rubber apron and self-contained breathing apparatus. Do not release directly into sewers or waterways. Wash walking surfaces thoroughly to reduce slipping hazard.
- **CLEAN-UP:** Absorb spilled liquid with non-reactive absorbent material. Place clean-up material in appropriate disposal containers and dispose of according to local, state, and federal requirements.

Section 7: Handling and Storage

HANDLINGExercise ordinary care in handling industrial lubricants. Avoid contamination of
cigarettes or other tobacco products. Wash hands thoroughly before eating or
smoking. Remove contaminated clothing and wash before reuse.

REGULATORY Any release to the environment of this product may be subject to federal, state, and/or local reporting requirements. Check with appropriate agencies.



Page 5

STORAGE REQUIRMENTS:	Do not store in open or unlabeled containers. Store in well ventilated, properly drained/contained site, away from heat, out of the sun, and away from
	combustibles and reactive chemicals. Use only approved containers and protect containers from damage and keep material from freezing.

Section 8: Exposure Controls/ Personal Protection

EYE PROTECTION:	Avoid eye contact. Wear safety glasses or chemical goggles in accordance with OSHA 29 CFR 1910.133
SKIN PROTECTION:	Avoid skin contact. Wear chemical protective gloves. Depending upon conditions of use, additional protection may be necessary such as a face shield, apron, etc.
VENTILATION:	Local ventilation is generally not necessary under normal conditions of use with adequate general ventilation. Ventilation and other forms of engineering controls are the preferred means for controlling chemical exposures.
RESPIRATORY PROTECTION:	Avoid breathing in mist. Respiratory protection is generally not necessary under normal conditions or use with adequate general ventilation.
SAFETY STATIONS:	Make emergency eyewash stations, safety/quick-drench showers, and washing facilities available in work area.
OTHER PRECAUTIONARY INFORMATION:	Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using toilet, or applying cosmetics.

Section 9: Physical and Chemical Properties

SPECIFIC GRAVITY: 1.05-1.2	BOILING POINT: > 200° C
VAPOR DENSITY: Not available	MELTING POINT: <-10° C
SOLUBILITY IN WATER: 100% Soluble	ORGANIC SOLVENT SOLUBILITY: Insoluble
APPEARANCE: Paste. Dye coloring may be used. It is not unusual to see the following colors: Yellow, Orange, Green, Blue, Red, Brown Black. Faint odor.	VAPOR PRESSURE: 23



Page 6

ODOR: Faint order	pH: 9-10
EVAPORATION: Water	PERCENT VOLATILE: 40-70%
IGNITION TEMPERATURE: N/A	FLASH POINT: N/A

Section 10: Stability and Reactivity

STABILITY:	Stable at room temperature in closed contains under normal storage and handling conditions.
POLYMERIZATION:	This product will not undergo hazardous polymerization.
CHEMICAL INCOMPATIBILIES:	Strong oxidizing materials, hypochlorites, chlorine.
CONDITIONS TO AVOID:	Strong acids and bases. Heat source.
HAZARDOUS DECOMPOSITION PRODUCTS:	Steam, CO2, CO and unidentified organic compounds in fumes and smoke may be formed during combustion.

Section 11: Toxicological Information

TOXICITY DATA:

- **EYE EFFECT:** Eye Irritant. Inconsequential irritation.
- SKIN EFFECT: Practically non-irritating.

REPRODUCTIVE: Not reported.

INGESTION EFFECT: Not reported.

ACUTE INHALATION Headache, nausea, irritation to the nose and throat. EFFECTS:

ACUTE ORAL EFFECTS:	N/A
ACUTE ORAL EFFECTS.	11/11

CHRONIC EFFECTS:	Not established.
CARCINOGENICITY:	Not reported.
MUTAGENICITY:	No reported.
TERATOGENICITY:	Not reported.

Section 12: Ecological Information

ECOTOXICITY: This product is bio-degradable.

SOIL ABSORPTION/ Not Available. MOBILITY:

DEGRADABILITY: Biodegradable.

ENVIRONMENTAL FATE Not Available **AND EFFECT:**

Section 13: Disposal Considerations

DISPOSAL:	Contact a licensed waste-disposal contractor for detailed recommendations. Follow applicable Federal, State, and Local regulations.
CONTAINER DISPOSAL:	Rinse three times with an appropriate solvent or water. Dispose or recycle the empty container.
DISPOSAL REGULATORY REQUIREMENTS:	Many states classify waste lubricants as "hazardous", which means disposal only by a licensed firm. Follow applicable Federal, state, and local regulations.

Section 14: Transportation Information

Copyright 2015-2023 © · All rights reserved PACE Technologies · 3601 E. 34th St · Tucson, AZ 85713 USA Telephone +1-520-882-6598 · FAX +1-520-882-6599 · <u>pace@metallographic.com</u> Emergency phone number (CHEMTREC 800-424-9300)

PACE [®] TECHNOLOGIES <i>www.metallographic.com</i>	Safety Data Sheet diamat diamond paste	Page 8
DOT (CFR49):	NOT REGULATED.	
IATA (air):	NOT REGULATED.	
IMDG (ocean):	NOT REGULATED.	
HAZARD CLASSIFICATION:	NON-HAZARDOUS.	
PACKING GROUP:	NOT REGULATED.	
UN/NA CODE:	NOT REGULATED.	

Section 15: Regulatory Information

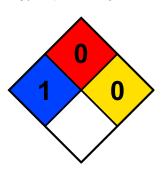
TSCA:	All components of this product are listed on the TSCA inventory
EPA REGULATIONS:	SARA 311/312 Hazard Class (40 CFR 370) Immediate (Acute) Health Hazard: No Sudden Release of Pressure Hazard: No Reactive Hazard: No Delayed (Chronic) Health Hazard: No Fire Hazard: No
	SARA 313 Toxic Chemicals (40 CFR 372.65) No ingredients listed
	SARA Extremely Hazardous Substances (40 CFR 355) No ingredients listed
	CERCLA Hazardous Substances (40 CFR 302) No ingredients listed
OSHA REGULATIONS:	<u>Air contaminant (29 CFR 1910.1000, Table Z-1, Z-1-A)</u> No ingredients listed

Section 16: Other Information

Copyright 2015-2023 © · All rights reserved PACE Technologies · 3601 E. 34th St · Tucson, AZ 85713 USA Telephone +1-520-882-6598 · FAX +1-520-882-6599 · <u>pace@metallographic.com</u> Emergency phone number (CHEMTREC 800-424-9300)



16.1 NFPA 704



Top, Flammability: 0 – Minimal Hazard

Left, Health Hazard: 1 – Slight Hazard

Right, Reactivity: 0 - Minimal Hazard

Bottom, Special Notice: N/A

Additional Information

NA = NOT APPLICABLE

NE = NOT ESTABLISHED

PACE Technologies, Inc. provides the information contained herein in good faith but makes no representation as to its comprehensiveness or accuracy. This document is intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product. Individuals receiving the information must exercise their independent judgment in determining its appropriateness for a particular purpose. PACE TECHNOLOGIES, INC. MAKES NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO THE INFORMATION SET FORTH HEREIN OR THE PRODUCT TO WHICH THE INFORMATION REFERS. ACCORDINGLY, PACE TECHNOLOGIES, INC. WILL NOT BE RESPONSIBLE FOR DAMAGES RESULTING FROM USE OF OR RELIANCE UPON THIS INFORMATION.

DATE REVISED: 6/01/2023 DZ