

**Section 1: Identification**


**PRODUCT IDENTIFIER:** PCC-7500 Isopropyl Alcohol Corrosion Inhibitor Additive (conc.)

**CHEMICAL FAMILY:** Corrosion Inhibitor

**EMERGENCY PHONE:** CHEMTREC 800-424-9300 (US) Day or night  
Customer No. 16568

**MANUFACTURER:** PACE Technologies  
3601 E. 34<sup>th</sup> St., Tucson, AZ 85718  
Tucson, Arizona USA  
Phone: +1 520-882-6598  
FAX: +1 520-882-6598

**Section 2: Hazard(s) Identification**

<b>GHS CLASIFICATION:</b>	Flammable Liquids (Category 3) Acute toxicity, Oral (Category 4) Skin irritation (Category 2) Eye irritation (Category 2A) Carcinogenicity (Category 2) Specific target Organ Exposure (STOT), single exposure (Category 3)
<b>PICTOGRAM(s):</b>	
<b>SIGNAL WORD:</b>	Danger
<b>HAZARD STATEMENTS:</b>	<p><b>Hazard Statement(s):</b></p> <p>H225– Highly flammable liquid and vapor H302- Harmful if swallowed H305– May be harmful if swallowed and enters airways H315- Causes skin irritation H319- Causes eye irritation H332– Harmful if inhaled H336– May cause dizziness and drowsiness H351- Suspected of causing cancer</p>
<b>PRECAUTIONARY STATEMENTS:</b>	<p><b>Precautionary Statement(s):</b></p> <p><b>Preventions:</b></p> <p>P201- Obtain special instructions before use. P202- Do not handle until all safety precautions have been read and understood. P210-Keep away from heat/sparks/open flames/hot surfaces. — No smoking. P233- Keep container tightly closed. P240- Ground/bond container and receiving equipment.</p>

	<p>P241- Use explosion-proof electrical/ventilating/lighting/equipment.  P242- Use only non-sparking tools.  P243- Take precautionary measures against static discharge.  P264- Wash skin thoroughly after handling.  P270- Do not eat, drink or smoke when using this product.  P280- Wear protective gloves/protective clothing/eye protection/face protection.</p> <p><b>Response:</b>  P301+312- IF SWALLOWED: call a POISON CENTER or doctor/physician IF you feel unwell.  P302+P352-IF ON SKIN: wash with plenty of soap and water.  P303+ P361+P353- IF ON SKIN (or hair): Remove/Take off Immediately all contaminated clothing. Rinse SKIN with water/shower.  P305+P351+P338- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  P308+P313- IF exposed or concerned: Get medical advice/attention.  P321- Specific treatment (see first aid information).  P330- Rinse mouth.P332+P313-IF SKIN irritation occurs: Get medical advice/attention.  P332+P313- IF SKIN irritation occurs: Get medical advice/attention.  P337+P313-IF eye irritation persists: Get medical advice/attention.  P362-Take off contaminated clothing and wash before reuse.  P370+P378- In case of fire: Use dry chemical, CO2 or appropriate foam for extinction.</p> <p><b>Storage:</b>  P405- Store locked up.  P403+P235- Store in a well-ventilated place. Keep cool.</p> <p><b>Disposal:</b>  P501- Dispose of contents/container to Federal, State and Local Regulations. Incinerate under approved controlled conditions, using incinerators suitable for the disposal of flammable organics.</p>
--	---

---

### Section 3: Composition/Information on Ingredients

CHEMICAL	CAS NUMBER	EINECS Number	% PRESENT
Isopropyl Alcohol (2-propanol)	67-63-0	200-661-7	50-75%
Benzene azimide	95-14-7	202-394-1	<5%
Biodegradable polymer	-	-	<10%
Water	7732-18-5	-	25-50%

---

## Section 4: First-Aid Measures

<b>EYES:</b>	Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lenses. Get medical attention if symptoms persist.
<b>SKIN:</b>	Harmful if absorbed through the skin. Wash with soap and water. If skin irritation or an allergic skin reaction develops, get medical attention.
<b>INHALATION:</b>	If symptomatic, move to fresh air. Get medical attention if symptoms persist.
<b>INGESTION:</b>	Harmful if swallowed. If conscious, drink water and induce vomiting immediately as directed by medical personnel.

---

## Section 5: Fire-Fighting Measures

<b>FLAMMABLE LIMITS:</b>	2% (LEL) 12.7% (UEL)
<b>EXTINGUISHING MEDIA:</b>	Dry chemical; carbon dioxide; "alcohol" foam; water spray to cool fire-exposed containers and to disperse vapors
<b>SPECIAL FIRE FIGHTING PROCEDURES:</b>	Wear self-contained breathing apparatus and protective clothing.
<b>HAZARDOUS DECOMPOSITION PRODUCTS:</b>	Carbon dioxide, carbon monoxide

---

## Section 6: Accidental Release Measures

<b>STEPS TO TAKE IF MATERIAL IS SPILLED OR RELEASED:</b>	Evacuate the area of all unnecessary personnel. Wear suitable protection equipment as listed under Exposure Controls / Personal Protection. Eliminate all sources of ignition. Contain the spill and eliminate its source, if this can be done without risk. Take up and containerize for proper disposal as described under Disposal Considerations. Comply with all government regulations on reporting releases.
--	---

---

## Section 7: Handling and Storage

- Keep container closed.
- Store in a cool area away from ignition sources and oxidizers.
- Do NOT breathe vapors.
- Do NOT get in eyes.
- Avoid prolonged or repeated skin contact.
- Electrically ground all equipment when handling this product.

## Section 8: Exposure Controls/ Personal Protection

- \* If workplace exposure limits are exceeded (reference TLV/PEL), a NIOSH/MSHA approved air supplied respirator is advised in absence of proper environmental control. Engineering and administrative controls should be implemented to reduce exposure. Transfer material in an approved fume hood or with adequate ventilation.
- \* Protective Gloves (butyl rubber, PVC or equivalent) should be worn to prevent skin contact.
- \* Safety glasses with side shields must be worn at all times.
- \* Wash thoroughly after handling. Do NOT take internally. Eye wash and safety equipment should be readily available.

OSHA PEL and ACGIH TLV

**Isopropyl Alcohol:** 400 ppm (980 mg/m<sup>3</sup>) 8 hour Time weight Average and 500 ppm (1225mg/m<sup>3</sup>) Short Term Exposure Limit.

### RESPIRATORY PROTECTION:

If engineering controls do not maintain airborne concentrations below recommended exposure limits, an approved respirator must be worn. Respirator type: mist; organic vapor. If respirators are used, a program should be instituted to assure compliance with OSHA Standard 63 FR 1152, January 8, 1998.

### EYE PROTECTION:

It is a good industrial hygiene practice to minimize eye contact.

### SKIN PROTECTION:

It is a good industrial hygiene practice to minimize skin contact.

### RECOMMENDED DECONTAMINATION FACILITIES:

Eye bath, washing facilities

## Section 9: Physical and Chemical Properties

<b>PHYSICAL FORM:</b>	Liquid
<b>BOILING POINT:</b>	91-100°C
<b>MELTING POINT:</b>	-44°C
<b>SPECIFIC GRAVITY (H<sub>2</sub>O = 1)</b>	1.1
<b>COLOR</b>	Slight yellow

<b>ODOR</b>	Mild
<b>SOLUBILITY IN WATER (% BY VOLUME)</b>	Miscible
<b>EVAPORATION RATE (BUTYL ACETATE = 1)</b>	<1 (Butyl Acetate=1)
<b>VAPOR DENSITY (air=1)</b>	>1
<b>Flash Point (Tag closed cup)</b>	26.7°C

---

## Section 10: Stability and Reactivity

**STABILITY:** Stable.

**INCOMPATIBLE MATERIALS:** Acids, oxidizer, halogens and halogen compounds, aldehydes.

**HAZARDOUS POLYMERIZATION:** Will not occur.

**CONDITIONS TO AVOID:** Heat, contact with ignition sources.

**STABILITY:** Stable.

---

## Section 11: Toxicological Information

### Isopropyl Alcohol

Oral (Human): LD50: 3570 mg/kg  
Oral (Rat): LD50: 5045 mg/kg

Inhalation (Rat): LC50: 16000 ppm/ 8 hours

Tests on laboratory animals indicate isopropyl alcohol may produce adverse mutagenic and reproductive effects in animals.

### Benzene Azimide

ORL-RAT LC50 560 mg/kg

ORL-MUS LD50 615 mg/kg

IHL-RAT LC50 1910 mg/m<sup>3</sup>/3h

SKN-RAT LD50> 1000 mg/kg

## Section 12: Ecological Information

Do not allow concentrated product to contaminate ponds, watercourses, soils or drains. Do NOT dispose of product down the drain.

---

## Section 13: Disposal Considerations

Concentrated product may be disposed of through incineration, if governmental regulations permit. Always contact a licensed, permitted Treatment, Storage and Disposal Facility to assure compliance with all local and state governmental regulations.

---

## Section 14: Transportation Information

- \* Shipping Name: Flammable Liquids, n.o.s. (Isopropanol, Benzene azimide mixture)
  - \* UN Number: UN 1993
  - \* Class: Class 3
  - \* Packing Group: PG III
- 

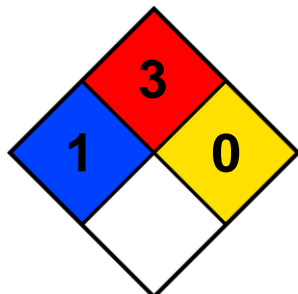
## Section 15: Regulatory Information

<b><u>R-Phrases:</u></b>	<b><u>S-Phrases:</u></b>
R11 (Highly Flammable)	S7 (Keep container tightly closed)
R22 (Harmful if swallowed)	S16 (Keep away from sources of ignition)
	S24/25 (Avoid contact with skin and eyes)
R36 (Irritating to eyes)	S26 (In case of contact with eyes, rinse immediately with plenty of water and seek medical advice)
R37 (Irritating to respiratory system)	S28 (After contact with skin, wash immediately with plenty of soap-suds)
R38 (Irritating to skin)	S36/37/39 (Wear suitable protective clothing, gloves and eye/face protection)

---

## Section 16: Other Information

### 16.1 NFPA 704



**Top, Flammability: 3 – Severe Hazard**

**Left, Health Hazard: 1 – Slight Hazard**

**Right, Reactivity: 0 – Minimal Hazard**

**Bottom, Special Notice: N/A**

**PACE Technologies, Inc. provides the information contained herein in good faith but makes no representation as to its comprehensiveness or accuracy. This document is intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product. Individuals receiving the information must exercise their independent judgment in determining its appropriateness for a particular purpose. PACE TECHNOLOGIES, INC. MAKES NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO THE INFORMATION SET FORTH HEREIN OR THE PRODUCT TO WHICH THE INFORMATION REFERS. ACCORDINGLY, PACE TECHNOLOGIES, INC. WILL NOT BE RESPONSIBLE FOR DAMAGES RESULTING FROM USE OF OR RELIANCE UPON THIS INFORMATION.**

DATE REVISED: 5/7/2020 DZ